

PVC / PHTHALATE FREE INKS

EVOLUTION



Evolution NX6102 MATTE ADDITIVE

When added to Evolution NX Series inks NX6102 greatly reduces the gloss associated with a cured decoration resulting in a smooth, matte print that will be less tacky or sticky feeling than a normal print. Add 6-10% by weight and mix thoroughly.

Caution

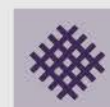
Always test finished prints for curing, adhesion, opacity, bleed-resistance and desired look prior to beginning full production runs. Lancer Group International cannot guarantee the results or back claims that this ink will test PVC-free or phthalate-free if any additive other than an additive manufactured by Lancer Group International is used to modify this ink. Test results by a third-party laboratory verifying all components used to produce this ink are PVC-free, phthalate-free and lead-free are available upon request.

TECHNICAL DATA



IDEAL FABRIC

All type fabrics when used with appropriate ink and or under-base for application.



MESH

Consult TDS of ink that this additive is being mixed into.



SQUEGEE

70 durometer or 70/90/70 Triple Durometer.



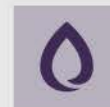
STENCIL

Any PVC-free or phthalate-free emulsion compatible with plastisol inks.



CURING

Consult TDS for ink that the additive will be mixed into.



PIGMENT LOADING

N/A



ADDITIVES

NX6390 Viscosity Reducer 1-3% by weight if necessary after additive has been mixed into the ink.



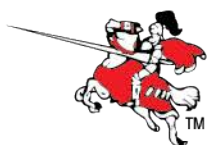
STORAGE

30°C/84°F with containers tightly closed.



CLEANING

ENVIRO SERIES 2000 OR TR BLEND.



LANCER GROUP INTERNATIONAL

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Visit our website at www.lancergroup.com