

EVOLUTION



NX6830 SUEDE SERIES

NX6830 Suede Series comes in a base that when mixed with Evolution Series Pigment Concentrates creates a special-effects ink that after curing has a slightly raised surface that feels and looks like suede leather. Finished, ready-for-use inks are also available in black and white.

Colours

NX6830 Suede Base

NX6830BK Suede Black

NX6830WH Suede White

CAUTION

Always test finished prints for color accuracy, curing, adhesion, opacity, crocking, stretch and desired look prior to beginning full production runs. Lancer Group International cannot guarantee the results or back claims that this ink will test PVC-free or phthalate-free if any pigment or additive other than an Evolution Pigment Concentrate or Evolution NX System additive that has been manufactured by Lancer Group International is used in this ink. Contamination can also occur from mixing tools, mixing buckets, spatulas, squeegees, or flood bars that have had prior contact with inks containing PVC's or phthalates and these tools must be thoroughly cleaned before using with the NX System.

TECHNICAL DATA



IDEAL FABRIC
100% Cotton



MESH
83/inch-125/inch (32T-48T)



SQUEEGEE
70 Durometer
or 70/90/70 Triple Durometer.



STENCIL
Any stencil compatible with plastisol inks.



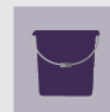
CURING
Gel 220°-240° F (99°-116° C).
Full Cure-300°-340°F (160°-171°C) for 1 1/2 – 2 minutes



PIGMENT LOADING
N/A



ADDITIVES
None Recommended



STORAGE
Store at temperatures less than 30°C/84°F.



CLEANING
Enviro Series 2000 Green or
Enviro Series TR Blend.



LANCER GROUP INTERNATIONAL

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Visit our website at www.lancergroup.com