

PVC / PHTHALATE FREE INKS

EVOLUTION



NX6838 SUPER HIGH-DENSITY CLEAR BASE

NX6838PF Super High-Density Clear Base is a high-viscosity yet easy-printing PVC-free clear that can be used as a stand-alone product to achieve a clear, thick and glossy 3-D tone-on-tone effect on any color fabric. It can also be used to overprint flashed colors to give the color a 3-D thick and glossy wet look. NX6838 Super High-Density Clear can also be tinted with PCPro® Pigment Concentrates to produce thick, glossy colors.

Caution

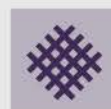
Always test finished prints for curing, adhesion, opacity, bleed-resistance and desired look prior to beginning full production runs. Lancer Group International cannot guarantee the results or back claims that this ink will test PVC-free or phthalate-free if any additive other than an additive manufactured by Lancer Group International is used to modify this ink. Test results by a third-party laboratory verifying all components used to produce this ink are PVC-free, phthalate-free and lead-free are available upon request.

TECHNICAL DATA



IDEAL FABRIC

100% Cotton Fabrics.



MESH

74-110T/inch (28T-43Tcm)



SQUEEGEE

70 durometer or 70/90/70 Triple Durometer.



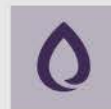
STENCIL

Any PVC-free or phthalate-free emulsion compatible with plastisol inks.



CURING

310°-320° F (155°- 160° C) for 45 seconds to 1 minute.



PIGMENT LOADING

Optimal pigment load is 15%. Do not exceed 20% in any NX base.



ADDITIVES

NX6390 Viscosity Reducer 1-3% by weight.



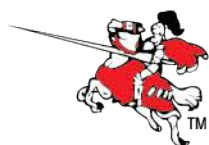
STORAGE

30°C/84°F with containers tightly closed.



CLEANING

Cotton / Poly Cotton Blends



LANCER GROUP INTERNATIONAL

Contact us : 1 - 800 - 665 - 4875 / lgsales@lancergroup.com

Visit our website at www.lancergroup.com