



## LBA LOW BLEED ADDITIVE

Excalibur Low-Bleed Additive greatly improves bleed resistance in Excalibur direct printing inks. Simply add 5% LBA to Excalibur direct printing inks by weight. Excellent dye blocking results have been reported when this additive is mixed with the 533PF and 550PF Series High Opacity Inks.

## CAUTION

Always test finished prints for curing, adhesion, bleed-resistance, opacity and desired look prior to beginning full production runs. Lancer Group International cannot guarantee the results or back claims that this mixed ink will test phthalate-free if this product is used with any other plastisol ink other than plastisol inks manufactured by Lancer Group International. Test results by a third-party laboratory verifying that Excalibur plastisol inks are phthalate-free and lead-free are available upon request.

## TECHNICAL DATA



### IDEAL FABRIC

50/50 poly/cotton blends.



### MESH

83-125/inch (32T-48T/cm)



### SQUEEGEE

70/90/70 Triple Durometer  
70 Single Durometer



### STENCIL

Any emulsion compatible with plastisol inks.



### CURING

Check TDS for curing parameters of ink that this additive is being mixed into.



### MIXING

5% by weight maximum.



### VISCOSITY REDUCERS

N/A



### STORAGE

60°-90° F (15°-32° C) with lids closed tightly.



### CLEANING

Enviro Series 2000 Green or Enviro Series TR Blend.



## LANCER GROUP INTERNATIONAL

Contact us : 1 - 800 - 665 - 4875 / [lgsales@lancergroup.com](mailto:lgsales@lancergroup.com)

Visit our website at [www.lancergroup.com](http://www.lancergroup.com)