

# Excalibur

Technologically Superior Ink



## 888PF STRETCHBACK ADHESIVE TRANSFER BACKER

Excalibur's 888PF Series is a single step screen printable transfer adhesive that can be used as a backing for screen printed, four color process heat transfers. Stretchback increases the opacity and allows designs to be printed on dark backgrounds. Transferred designs will now stretch and retract avoiding cracking. The image on the garment will have a very soft hand-feel.

### FEATURES AND BENEFITS

- Promotes durability of transferred design by allowing image to stretch and retract thus helping to avoid cracking.
- Increases opacity to easily cover dark backgrounds of 100% cotton.
- Completely phthalate-free and lead-free formulation complies with all standards of Consumer Product Safety Improvement Act (CPSIA) banning phthalates and heavy metals in textile-printing inks.

### TECHNICAL INFORMATION

**Gel Temperature** Ink will gel and allow transfers to be stacked when ink film reaches 240° F (116° C).

Caution: Overgelling will create adhesion and durability problems with transferred designs.

**Mesh:** Transfers will have the ultimate durability and opacity when meshes between 40-86inch (16T-34T cm) are used.

**Stencil:** Any stencil compatible with plastisol inks.

**Modification:** None recommended.

**Squeegee:** 70 durometer squeegee blades are recommended.

**Printing Technique:** For best results print 88PF last in print sequence to back entire image.

**Clean-up:** Use Enviro Series 2000 Green or Enviro Series TR Blend.

### CAUTION

Always test finished prints for curing, adhesion, bleed-resistance, opacity and desired look prior to beginning full production runs. Lancer Group International cannot guarantee the results or back claims that this mixed ink will test phthalate-free if any additive other than an additive manufactured by Lancer Group International is used to modify this ink. Test results by a third-party laboratory verifying all components used to produce this ink are phthalate-free and lead-free are available upon request.



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