

## 825 SERIES FOAM GRIP

Excalibur's 825 Foam Grip Series phthalate-free, plastisol inks contains a base in which to mix pigments for making special colours, and, a ready-for use black and white ink that produce prints with a "non-slip" surface. When combined with thick stencils and screen printed with a thick ink film the ink produces prints that have a slightly raised "foam" appearance. This ink produces prints that will have a sticky, "non-slip" surface and high stretch making this an excellent ink for printing on the palms of gloves, the bottoms of socks as well as on stretchy fabrics such as lycra or spandex. The base can be mixed with Excalibur Pigment Concentrates to mix Pantone colours, Excalibur standard colours and custom colours.

## COLOURS

Foam Grip Base (825PF)  
Foam Grip Black (825BK)  
Foam Grip White (825PFW)

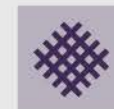
## CAUTION

Always test finished prints for curing, adhesion and desired look prior to beginning full production runs. Lancer Group International cannot guarantee the results or back claims that this mixed ink will test phthalate-free if any additive other than an additive manufactured by Lancer Group International is used to modify this ink. Test results by a third-party laboratory verifying all components used to produce this ink are phthalate-free and lead-free are available upon request.

## TECHNICAL DATA



**IDEAL FABRIC**  
100% Cotton



**MESH**  
83-110/inch (24/43Tcm)



**SQUEEGEE**  
70/90/70 Triple Durometer  
70 Single Durometer



**STENCIL**  
Any emulsion compatible with plastisol inks. Thick stencils are recommended.



**CURING**  
Gel Temperature 240° F (116° C)  
Full Cure 320° F (160 C°)



**PIGMENT LOADING**  
6-20% Excalibur Pigment Concentrates.



**ADDITIVES**  
501PF Curable Reduce  
502PF Viscosity Reducer (up to 3%).



**STORAGE**  
60°-90° F (15°-32° C) with lids closed tightly.



**CLEANING**  
Enviro Series 2000 Green or Enviro Series TR Blend.



**LANCER GROUP INTERNATIONAL**

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