



750 SERIES STONE PRINT

Stone Print inks are unique special effects inks that when combined with thick stencils produced with capillary film creates a surface simulating the rough texture of a stone or rock. Stone Print is extremely opaque and has excellent washability. Stone Print is available in a base that when used with Excalibur plastisol pigments allows printers to produce custom colours.

COLOURS

Stone Base (750SPF), Stone Black (750PFBK), Stone White (750PFWH), Stone Fools Gold (750PFFGO), Stone Red Rock (750PFRR), Stone Slate (750PFSL), Stone Sandstone (750PFSST).

CAUTION

Always test finished prints for curing, adhesion and desired look prior to beginning full production runs. Lancer Group International cannot guarantee the results or back claims that this mixed ink will test phthalate-free if any additive other than an additive manufactured by Lancer Group International is used to modify this ink. Test results by a third-party laboratory verifying all components used to produce this ink are phthalate-free and lead-free are available upon request.

TECHNICAL DATA



IDEAL FABRIC
100% Cotton



MESH
60-110/inch (24/43Tcm)



SQUEEGEE
70/90/70 Triple Durometer
70 Single Durometer



STENCIL
Any emulsion compatible with plastisol inks. Thick stencils are recommended.



CURING
Gel Temperature 240° F (116° C)
Full Cure 320° F (160° C)



PIGMENT LOADING
6-20% Excalibur Pigment
Concentrates with Stone Base 750SPF.



ADDITIVES
501PF Curable Reduce
502PF Viscosity Reducer (up to 3%).



STORAGE
60°-90° F (15°-32° C) with lids closed tightly.



CLEANING
Enviro Series 2000 Green or Enviro Series TR Blend.



LANCER GROUP INTERNATIONAL

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Visit our website at www.lancergroup.com