



Excalibur® 600 SUPER SERIES (SS) PROCESS

Produce both intense and high-resolution four-color process transfers with the 600SS Super Strength Four Color Process Series of Phthalate free plastisol transfer inks. When printed after the 905PF or 908PF first down clears, or when backed with the appropriate 878PF Puff Transfer Backer or 888PF Stretchback Transfer Adhesive, the 600SS Series produces bright and durable four-color process images on white, light and dark colored 100% cotton backgrounds.

COLOURS

Process Base (505PF), SS Process Black (600PFXBK), SS Process Blue (600PFXBL), SS Process Cyan (600PFXC), SS Process Red (600PFXR), SS Process Yellow (600PFXY), SS Process Magenta (600PFXM).

CAUTION

Always test finished prints for curing, adhesion and desired look prior to beginning full production runs. Lancer Group International cannot guarantee the results or back claims that this mixed ink will test phthalate-free if any additive other than an additive manufactured by Lancer Group International is used to modify this ink. Test results by a third-party laboratory verifying all components used to produce this ink are phthalate-free and lead-free are available upon request.

TECHNICAL DATA



IDEAL FABRIC
100% Cotton



MESH
305/inch (43T-120Tcm)



SQUEEGEE
70/90/70 Triple Durometer
70 Single Durometer



STENCIL
Any emulsion compatible with plastisol inks.



CURING
Gel Temperature 240° F (116° C)
Full Cure 320° F (160° C)



PIGMENT LOADING
N/A



ADDITIVES
501PF Curable Reducer
502PF Viscosity Reducer 3% maximum.
507PF Soft Hand Additive



STORAGE
60°-90° F (15°-32° C) with lids closed tightly.



CLEANING
Enviro Series 2000 Green or Enviro Series TR Blend.



LANCER GROUP INTERNATIONAL

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Visit our website at www.lancergroup.com