



## 103PF FAST FLASH ADDITIVE

Excalibur's 103PF Fast Flash Additive, when mixed in increments of 3-5% into any Excalibur plastisol ink, will reduce the time necessary to reach the flash or gel temperature of that particular ink. This additive also eliminates the after-flash tack associated with the gel surface of the ink allowing printers to immediately put the second color on top without allowing the surface to cool. This additive is particularly useful for one station manual presses.

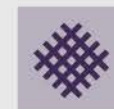
### CAUTION

Always test finished prints for curing, adhesion, bleed-resistance, opacity and desired look prior to beginning full production runs. Lancer Group International cannot guarantee the results or back claims that this mixed ink will test phthalate-free if this product is used with any other plastisol ink other than plastisol inks manufactured by Lancer Group International. Test results by a third-party laboratory verifying that Excalibur plastisol inks are phthalate-free and lead-free are available upon request.

## TECHNICAL DATA



**IDEAL FABRIC**  
All fabrics.



**MESH**  
83-305/inch (32T-120T/cm)



**SQUEEGEE**  
70/90/70 Triple Durometer  
70 Single Durometer



**STENCIL**  
Any emulsion compatible with plastisol inks.



**CURING**  
103PF will lower flash time of any Excalibur plastisol. Consult TDS for particular ink this product is being mixed into.



**MIXING**  
3%-5% by weight.



**VISCOSITY REDUCERS**  
N/A



**STORAGE**  
60°-90° F (15°-32° C) with lids closed tightly.



**CLEANING**  
Enviro Series 2000 Green or Enviro Series TR Blend.



**LANCER GROUP INTERNATIONAL**

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