

102PF MATTE ADDITIVE

Excalibur 102PF Matte Additive is in paste form and can be mixed into Excalibur plastisol inks to greatly reduce the gloss associated with a cured plastisol decoration. After adding 102PF Matte Additive to your color the result will be a smooth, matte print that will be less tacky or sticky feeling than regular cured plastisol prints. Matte additive does not contain any puffing agents. For best results, add 6-10% by weight to any Excalbur plastisol ink and mix thoroughly.

CAUTION

Always test finished prints for curing, adhesion, bleed-resistance, opacity and desired look prior to beginning full production runs. Lancer Group International cannot guarantee the results or back claims that this mixed ink will test phthalate-free if this product is used with any other plastisol ink other than plastisol inks manufactured by Lancer Group International. Test results by a third-party laboratory verifying that Excalibur plastisol inks are phthalate-free and lead-free are available upon request.

TECHNICAL DATA



IDEAL FABRIC
All fabrics.



MESH
83-305/inch (32T-120T/cm)



SQUEEGEE
70/90/70 Triple Durometer
70 Single Durometer



STENCIL
Any emulsion compatible with
plastisol inks.



CURING
Consult TDS for particular cure
temperature that this additive is
being mixed into.



MIXING
6-10% by weight maximum.



VISCOSITY REDUCERS
N/A



STORAGE
60°-90° F (15°-32° C) with
lids closed tightly.



CLEANING
Enviro Series 2000 Green or
Enviro Series TR Blend.



LANCER GROUP INTERNATIONAL

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